

## **Functio Features**

- Designed with a higher force application point than standard high-speed presses(force application point)
- The single-point press design with concentric-loaded steel tubes ensures press force transmission directly to the die.
- Optimized structure with minimal slide deformation and enhanced rigidity achieved through finite element analysis (FEA).
- Precise dynamic balancing system calculation maintains press stability and equilibrium even under ultra-high speed operation.
- Specially engineered anti-vibration structure effectively safeguards core components from vibration forces during high-speed stamping.
- The fully isolated oil/water circuit design ensures reliable operation in high-volume cutting oil and lubricant environments.
- High-speed operation with powerful tonnage output for efficient, heavy-duty production.



**CHS** series 80-350T Gantry Single Crank

Precision **High-speed Press** 

## 2412 MINE X

- 860 - 1600 - 1900

CHS-2



## Standard Accessories

Accessories	Standard
Inverter	
Die height indicator	•
Electric die height adjustment	
Die height accuracy 0.01mm	٠
Inching mode	•
Dynamic balancer	٠
Hydraulic slide locking device	•
Electrical Control Box	•
PLC HMI control system	•
Centralized lubrication system	٠
Oil cooler	
Pneumatic rod-type C&B	•
Electronic cam switch	٠
Front/rear safety doors	•





## **Technical Parameters**

Model				CHS-250		
Capacity	Ton			250		
Stroke	mm	20	25	30	40	50
Speed	S.P.M	150-500	150-450	0 150-400	150-350	150-300
Die-Height	mm	260-310	258-308	3 255-305	250-300	245-295
Bolster Area	mm			900*620		
Slide Area	mm			900*460		
Slide Ajustment	mm			50		
Bed Opening	mm			客制化		
Main Motor	HP/kW			50/37-4P	i i	
Gross Weight (approx.)	Ton			27		
Lubrication			Auto	matic Lubr	ication	
Speed Control				Inverter		
Clutch & Brake			1	Air & Frictio	on	
Auto Top Stop				T.D.C		
Shock Absorber			Damp	er/Spring I	Damper	

lard
•
•
•
•
•
٠
•

Accessories	Standard
Vibration isolation mounts	
Counter	•
Mis-feed detection circuit and connector	•
Scissor-type connector (24VDC)	•
Crank angle indicator	•
Main motor reversing mechanism	•
Power socket	•
Air source connector	•
Work light	٠
Tool box	•
Operation manual	•
Accessories	Optional
Die Arm/ Lifter	•

