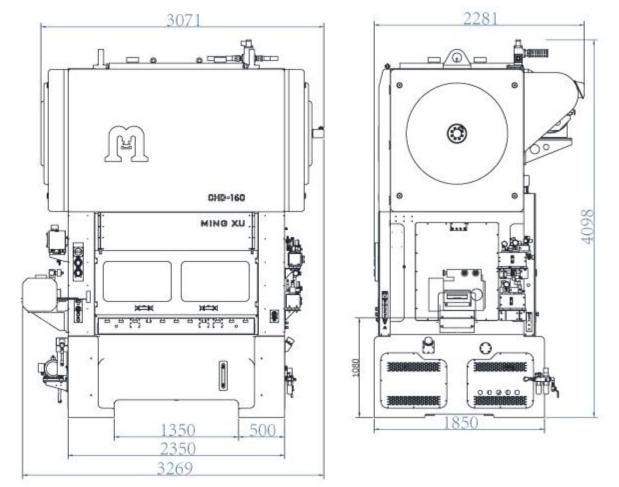


## **Function Features**

- The oil cooler regulates oil temperature and maintains internal thermal balance, preventing unstable expansion caused by temperature fluctuations. This minimizes frame deformation and enhances BDC stability.
- The frame structure is optimized through finite element analysis (FEA) for rationalized design.
- High-strength cast iron frame undergoes annealing, rough machining and vibratory stress relief (VSR), thoroughly eliminating thermal stresses to ensure long-term precision.
- Centralized crank center lubrication eliminates swinging oil pipes, reducing breakage risks.
- Temperature-controlled oil cooling minimizes press thermal deformation.
- Tailored counter dynamic balancing system ensures stability during high-speed operation by compensating for upper die rebound.
- Gantry-type frame structure minimizes deflection during stamping compared to C-frame presses.
- Hydraulic slide locking/releasing device ensures press operation safety and enables easy die adjustment.
- Electric die height adjustment with position indicator enables easier operation.
- The PLC interface microcomputer control system or mobile console displays press angle, speed, and error message.





## Technical Parameters

Model		CHD-160			
Capacity	Ton	160			
Stroke	mm	30	40	50	60
Speed	S.P.M	200-450	200-400	200-350	120-300
Die-Height	mm	400-450	395-445	390-440	385-435
Bolster Area	mm	1700*950*180			
Slide Area	mm	1700*700			
Slide Ajustment	mm	50			
Bed Opening	mm	1400*260			
Main Motor	HP/kW	50/37-4P			
Gross Weight (approx.)	Ton	38.2			
Lubrication		Automatic Lubrication			
Speed Control		Inverter			
Clutch & Brake		Pneumatic Dry			
Auto Top Stop		T.D.C(Movable Control Panel)			
Shock Absorber		Damper/Spring Damper			

## **Standard Accessories**

Accessories	Standard
Inverter	•
Die height indicator	•
Motorized die height adjustment	•
Inching mode	•
Dynamic balancer	•
Hydraulic slide locking device	•
Electric control box	•
T-mobile console	•
Oil cooler	•
Centralized lubrication system	•
Pneumatic rod-type C&B	•
Electronic cam switch	•
Front/rear safety doors	•
Crankshaft angle indicator	•
Scissor-type connector (24VDC)	

Accessories	Standard
Vibration isolation mounts	•
Main motor reversing mechanism	•
Mis-feed detection circuit and connector	•
Counter	•
Power socket	•
Air source connector	•
Work light	•
Tool box	•
Operation manual	•
Accessories	Optional
Die Arm/ Lifter	•